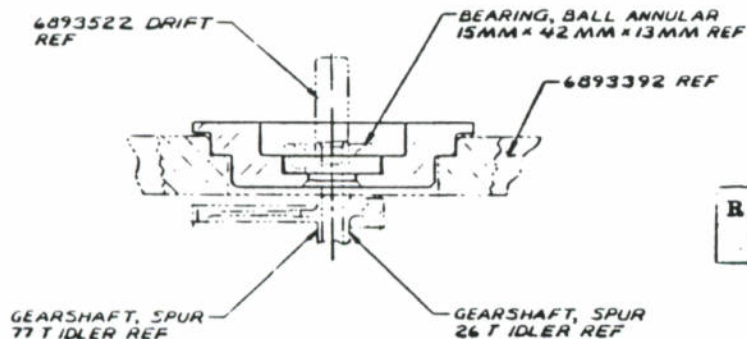


NOTES

- 1 MARK AS SPECIFIED BY LOCATION SHOWN WITH 1/8" - 5/16" HIGH FIGURES THE FOLLOWING IN THE NAME "ALLCON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER IF NEEDED - NAME OR TRADEMARK
- 2 $\sqrt{3}$ FINISH ON ALL SURFACES U.O.S.
- 3 BLACK OXIDE PER AMS 2485



REDUCED
PRINT

SHOP COPY

BREAK SHARP EDGES .020 U.O.S.

GEOMETRIC CHARACTERISTIC SYMBOLS			
<input checked="" type="checkbox"/> FINISH	<input checked="" type="checkbox"/> PERPENDICULARITY	<input checked="" type="checkbox"/> SURFACE RUGHNESS	<input checked="" type="checkbox"/> CHAMFER
<input checked="" type="checkbox"/> CIRCULARITY	<input checked="" type="checkbox"/> PARALLELISM	<input checked="" type="checkbox"/> POSITION	<input checked="" type="checkbox"/> CHAMFER
<input checked="" type="checkbox"/> CIRCULAR RUNOUT	<input checked="" type="checkbox"/> ANGULARITY	<input checked="" type="checkbox"/> PROFILE	<input checked="" type="checkbox"/> CHAMFER
<input checked="" type="checkbox"/> CIRCULAR RUNOUT	<input checked="" type="checkbox"/> TAPER	<input checked="" type="checkbox"/> PROFILE	<input checked="" type="checkbox"/> CHAMFER
<input checked="" type="checkbox"/> CIRCULAR RUNOUT	<input checked="" type="checkbox"/> TAPER	<input checked="" type="checkbox"/> PROFILE	<input checked="" type="checkbox"/> CHAMFER

SAE 4340

R/C 42-46

SEE NOTE

DRAWING PRACTICE		REVISIONS	
SURFACE TEXTURE		DESCRIPTION	DATE
SCREEN ENLARGE		DATE	APPROVED
GENERAL SPECIFICATIONS		SPEC. DRAWING	
<p>SAE 4340</p> <p>PLATE - 15MM x 42MM x 13MM</p> <p>GEARING PULLER, ACCESSORY GEAR BOX</p> <p>MODEL: 250 SERIES</p> <p>SIZE: 1/1</p> <p>DATE: 7/1</p> <p>6893521</p>			

6893521

AMS 2485
SAE 4340